

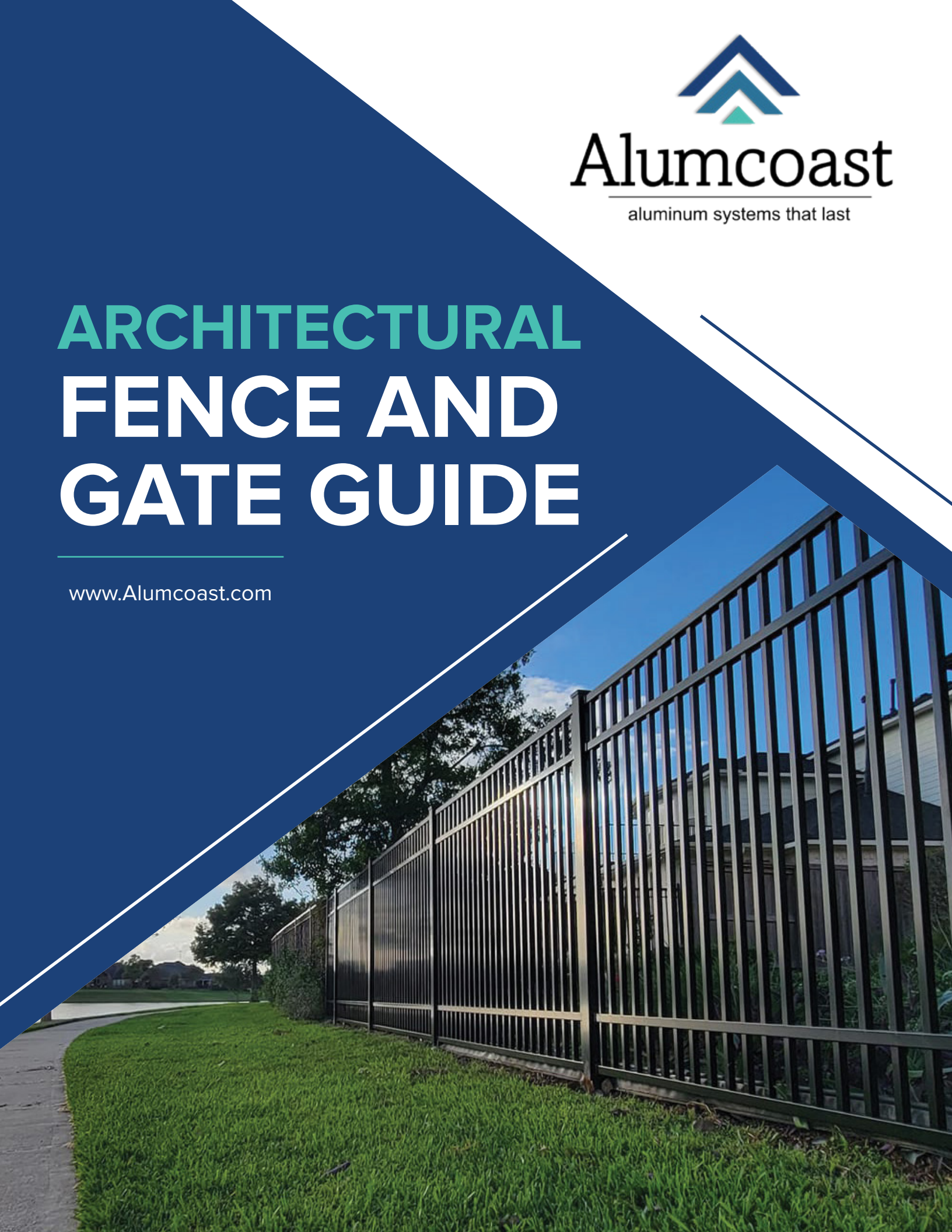


**Alumcoast**

aluminum systems that last

# ARCHITECTURAL FENCE AND GATE GUIDE

[www.Alumcoast.com](http://www.Alumcoast.com)



# TABLE OF CONTENTS

Table of contents	02
3rd Coast Imports   Alumcoast	03
Alumcoast service promise	04
Alumcoast finish	05
Alumcoast preparation and warranty	06
Alumcoast signature fences	07
Alumcoast signature fence specifications	08
Alumcoast signature gates	09
Alumcoast signature gate specification	10
Alumcoast elite privacy fence	11
Alumcoast elite privacy fence specifications	12
Alumcoast elite custom gates	13
Alumcoast elite custom gates options	14



**3rd Coast Imports**  
Aluminum | Steel | & More



**Alumcoast**  
aluminum systems that last



Welcome to 3rd Coast Imports, an esteemed company located in Houston, Texas. Established in 2017, we specialize in aluminum imports, specifically focusing on fence and gate products. Our product line, known as Alumcoast, embodies our commitment to quality and innovation. As a reputable and customer-centric company, we take pride in offering exceptional services, including nationwide shipping, architectural design consultation, and trade and volume pricing. With a reputation for excellence, we ensure that all our aluminum fences and gates come with a lifetime warranty, providing our customers with peace of mind and confidence in their investment.

At 3rd Coast Imports, our Alumcoast product line offers a diverse range of high-quality aluminum fences and gates. We understand the importance of durability and aesthetics in outdoor architecture, and our products are designed to meet both these criteria. From stylish and contemporary designs to more traditional and classic looks, our Alumcoast collection caters to various preferences and architectural styles. Each fence and gate is meticulously crafted with precision and attention to detail, ensuring a long-lasting and visually appealing addition to any property.

# ALUMCOAST SERVICE PROMISE

---

## Nationwide Shipping

We understand that customers across the United States may be interested in our exceptional aluminum fence and gate products. To cater to this demand, we offer nationwide shipping services. Our efficient logistics team ensures that your order is carefully packaged and delivered safely to your doorstep, regardless of your location. With our reliable shipping services, customers can easily access our premium products no matter where they are in the country.

## Architectural Design Consultation

At 3rd Coast Imports, we believe that each project is unique and deserves personalized attention. Our architectural design consultation services aim to assist customers in making informed decisions about their aluminum fence and gate selections. Our experienced team of designers and consultants will work closely with you to understand your requirements, offer expert advice, and assist in creating a design scheme that complements your property and vision. With our support, you can confidently select the perfect aluminum fence and gate combination for your project.

## Alumcoast Lifetime Warranty

We stand behind the quality and durability of our aluminum fences and gates. To provide our customers with peace of mind, we offer a lifetime warranty on all our products. This warranty reflects our confidence in the materials and craftsmanship that go into each fence and gate, ensuring that they will remain reliable and visually appealing for years to come. Should any issues arise, we are committed to addressing them promptly and effectively, showcasing our dedication to customer satisfaction.





# ALUMCOAST FINISH

---

Alumcoast is a trusted line of aluminum powder-coated products that pride themselves on their commitment to quality. Alumcoast follows a meticulous 5 step process, which includes mill finish checking, pickling, water washing, passivation, and drying. This comprehensive approach ensures that the aluminum profile remains intact, preventing any possibility of peeling, while also effectively slowing down the fading and chalking of the finish.

The powder coat finish on Alumcoast products is subjected to a series of rigorous tests to ensure its durability and performance. These tests include assessments for weather resistance, adhesion, flexibility, impact resistance, chromatic aberration, boiling water resistance, and glossiness. With a combination of their meticulous 5-step process, advanced equipment, and thorough testing, Alumcoast stands as a reliable and trusted provider of aluminum powder-coated products.

Alumcoast utilizing advanced equipment called vertical powder coating lines, which meets and has surpassed other comparable US products in our industry. These cutting-edge process play a crucial role in achieving exceptional results. As a testament to their commitment to excellence, Alumcoast confidently provides a 5-year warranty to their customers.

# ALUMCOAST PREPARATION

---

In preparing Alumcoast products for powder coating, we include a passivation step to ensure thorough cleaning and treatment of the aluminum surface. This process eliminates oils, contaminants, and oxidation, ensuring proper adhesion of the powder coating. Once passivation is complete, we proceed with the application of the powder coating. This coating acts as a robust and protective layer that shields the aluminum surface from corrosion-causing elements like moisture, UV radiation, and oxidation. During the powder coating process, a dry powder is evenly sprayed onto the aluminum surface. The coated product is then cured at high temperatures, forming a durable and protective coating.

Apart from enhancing aesthetics, the powder coating provides exceptional resistance against scratches, fading, and corrosion. It significantly contributes to the long-term durability and performance of Alumcoast's aluminum products. To ensure the best results, it is imperative to follow industry standards for the correct application of the powder coating, including thorough surface preparation through cleaning and etching. These practices guarantee optimal adhesion and enhance the overall performance of the powder coating on the aluminum substrate.

# ALUMCOAST POWDER COAT WARRANTY

---

To assure the highest quality in Alumcoast powder coated products, we use the new in powder coating technology equipment such as vertical powder coating lines. We offer a standard 5-year warranty on all Alumcoast products. During this warranty period, you can expect the aluminum profile coating to remain intact without any issues such as peeling off or chalking. However, please note that there may be a slight fade in the color over time.

The extent of color fading and coating chalking can be influenced by factors such as salinity, humidity, and UV radiation intensity. It's important to consider these factors, as they can vary depending on the environment in which the coated aluminum profiles are used.



# ALUMCOAST SIGNATURE FENCE

---

Alumcoast's Signature Fence line offers a carefully crafted and traditional design that brings a timeless aesthetic to any outdoor space. It is specially designed to enhance the look and feel of your outdoor environment. Our Signature line provides various design specifications to cater to your specific needs.

For our 6 and 8' tall panels, we use 1-1/2" rails and 3/4" pickets, ensuring long-lasting durability and strength. Meanwhile, for our 4' and 5' tall panels, we offer 1"x1-1/2" rails with 5/8" pickets, providing a secure and visually appealing solution for smaller fences.

In terms of flexibility, our Signature Fence line offers both welded and rackable options. The welded option ensures structural integrity and a seamless appearance, while the rackable option allows for easy installation on uneven terrains without compromising the fence's strength or appearance.

Alumcoast's Signature Fence line of powder-coated aluminum fences is known for its exceptional quality, durability, and versatility. Whether you prefer a classic extended or flush top and bottom design, our fences are designed to meet the highest standards.

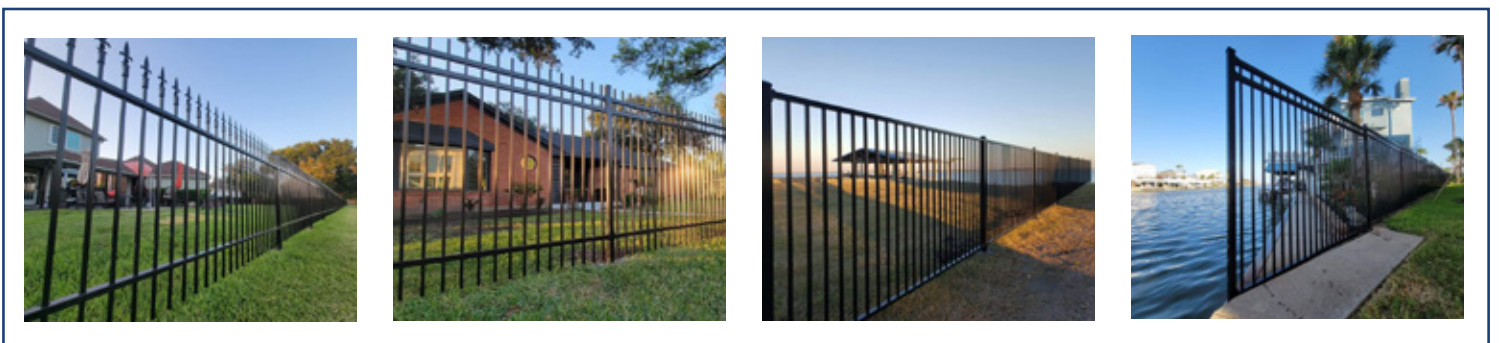
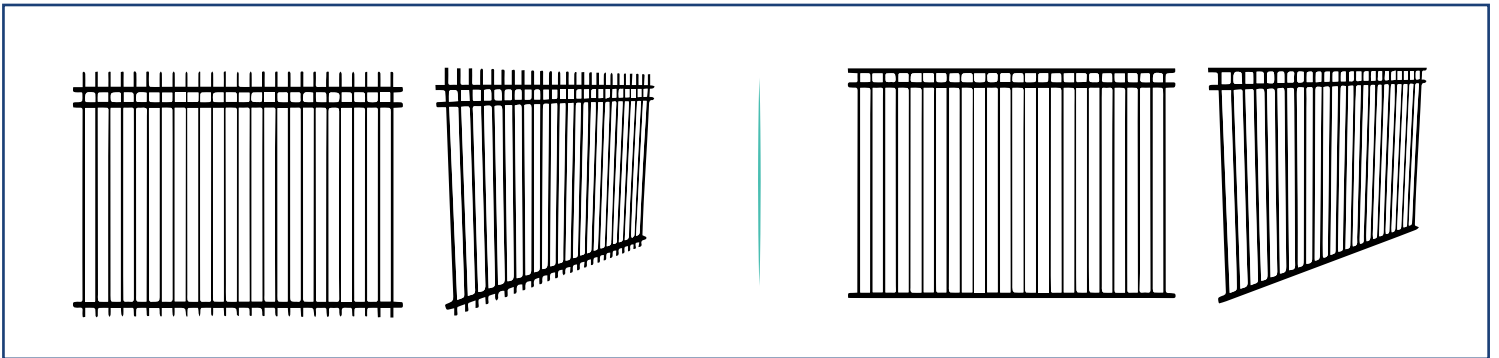
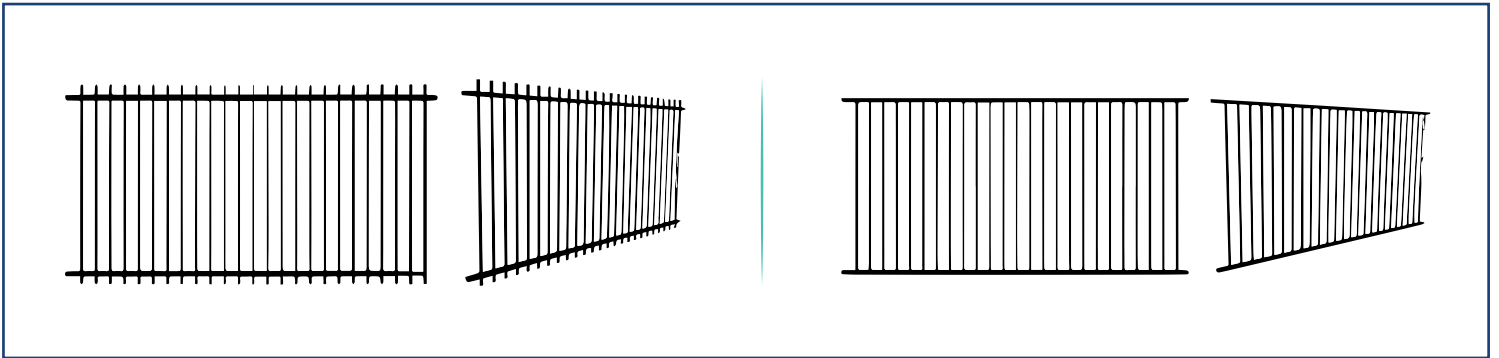
# SPECIFICATIONS:

## 4' Tall panels

- Material: 6063 T5 aluminum
- Rail: 1"x1-1/2" rectangular rails
- Pickets: 5/8" square picket
- Picket spacing: 3 3/4" centers
- Intersections of material:  
Punch through

## 6' Tall panels

- Material: 6063 T5 aluminum
- Rail: 1-1/2"x1-1/2" square rails
- Pickets: 3/4" square picket
- Picket spacing: 3 3/4" centers
- Intersections of material:  
Punch through
- Length: ~8'
- Fusion: Welded
- Finish: Powder coated
- Color: Black
- HOA approved: Yes







# ALUMCOAST SIGNATURE GATES

---

Alumcoast's Signature Gates are exquisitely crafted powder-coated aluminum gates that are built to endure the test of time. With a focus on both aesthetics and durability, our traditional gate designs feature a steel-reinforced skeleton, offering comparable strength to steel gates.

The Signature Gates come in rectangular or arched frames, allowing you to choose a style that perfectly complements your outdoor space. Whether you prefer extended tips or a flat top, our gates offer a timeless and sophisticated design.

To ensure structural integrity, our gates feature a 4" center through rail with pickets, providing added strength and stability. The triple layer hinge supports further enhance the gate's durability, ensuring smooth operation and longevity.

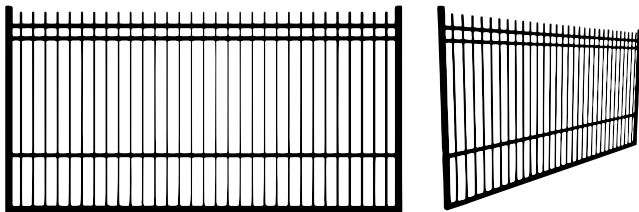
As an added benefit, our Signature Gates are stocked and ready for shipping, making the process even more convenient for you. With Alumcoast's Signature Gates, you can expect elegance, resilience, and peace of mind knowing that your gate will effortlessly enhance the beauty and security of your outdoor environment.

# SPECIFICATIONS:

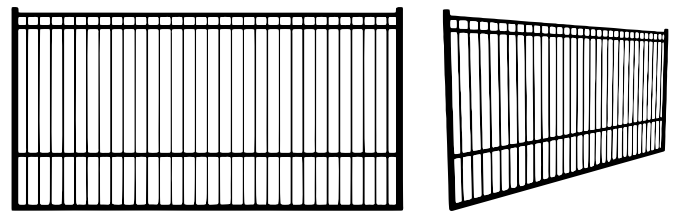
## 6' Tall Gates

- Material: 6063 T5 aluminum
- Gate ends: 2" square rails
- Rail: 1-1/2"x1-1/2" square rails
- Pickets: 3/4" square picket
- Picket spacing: 3 3/4" centers
- Intersections of material: Punch through
- Apex: ~7'6"
- Length: 10', 12', 14', 16', 18', 20', Custom +
- Galvanized Steel internal structure
- Fusion: Welded
- Finish: Powder coated
- Color: Black
- HOA approved: Yes

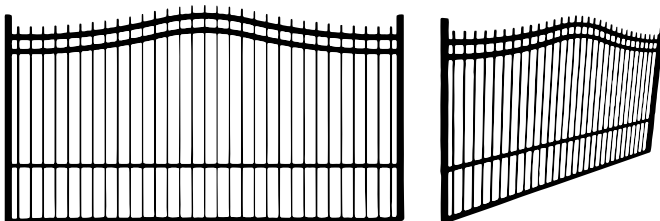
EXTENDED RECTANGULAR TOP



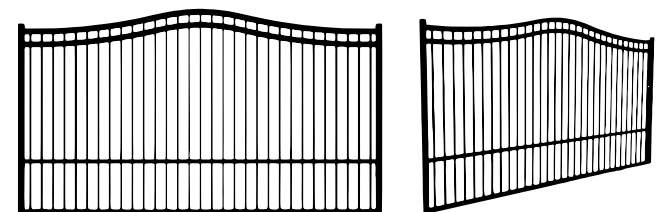
FLAT RECTANGULAR TOP



ARCHED EXTENDED TOP



ARCHED FLAT TOP



INSTALLED PHOTOS





# ALUMCOAST ELITE PRIVACY FENCE

---

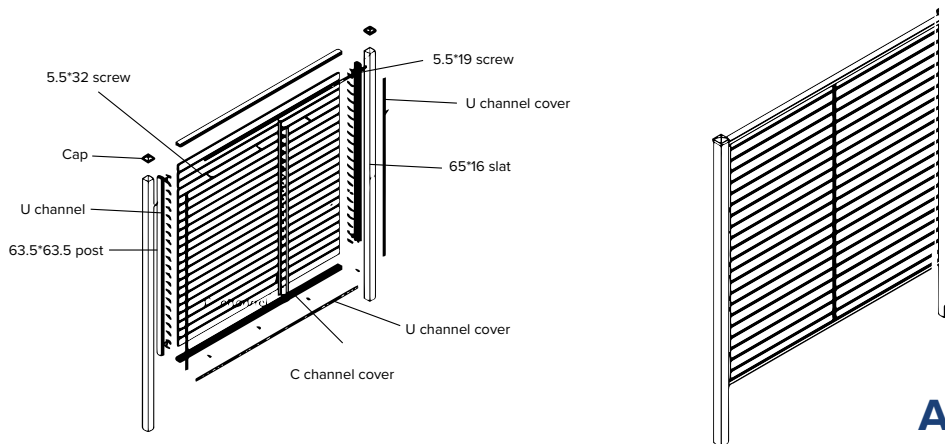
Alumcoast's Elite Privacy Fence line is an architecturally designed aluminum privacy fence solution that is specifically tailored for homeowners, custom home builders, designers, and architects. This line offers a sophisticated and modern approach to achieving full privacy or semi-privacy designs while ensuring optimal aesthetics.

With the Elite Privacy Fence line, you have a wide variety of color options to choose from, allowing you to select a color that seamlessly integrates with your existing outdoor decor or design scheme. Furthermore, this line provides Olexibility in terms of slat sizes, enabling you to design your fence with a forward-thinking and contemporary mindset.

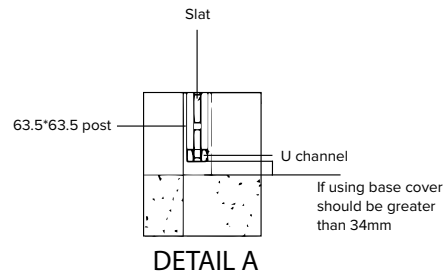
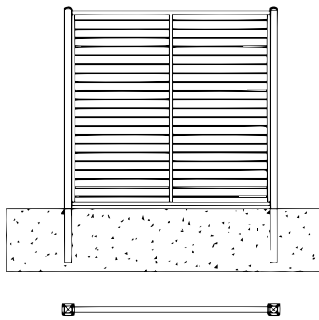
Whether you are aiming for complete seclusion or a more open yet stylish privacy solution, the Elite Privacy Fence line by Alumcoast is designed to meet your unique privacy needs while maintaining a sleek and visually pleasing appearance. It provides the perfect balance between functionality, architectural design, and customization, making it an ideal choice for those who prioritize both privacy and sophisticated aesthetics in their outdoor spaces.

# SPECIFICATIONS:

- Material: 6063 T5 aluminum
- Heights: 4', 5', 6', 7', 8'
- Length: ~8'
- Rail: 1"x1-1/2 rectangular rails
- Available slat sizes: 1-1/2", 2", 4", 6"
- Slat designs: Vented rectangular, Tongue and groove, Rectangular tube
- Intersections of material: Channel rail
- Assembled by: Stainless steel fasteners

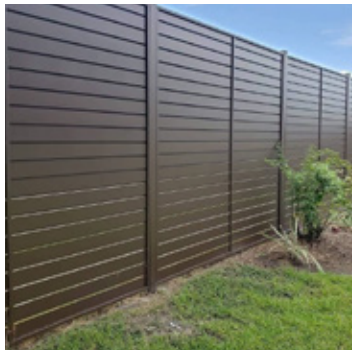


## ASSEMBLY DIAGRAM



# ELITE PRIVACY COLLECTION

Vented privacy (Brown)



Tongue and groove privacy (Black)



Slat over slat privacy (Gray)



Semi Privacy slat (Satin black)



## Popular colors



# ALUMCOAST ELITE CUSTOM GATES

---

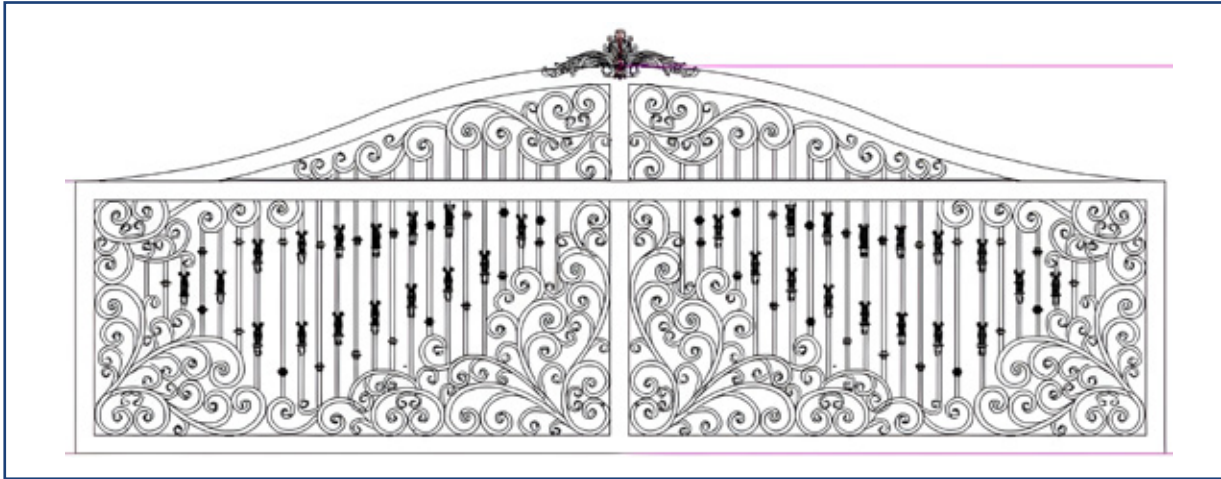
Alumcoast Elite Custom Gates – Our custom gates offer a comprehensive design consultation service and virtually limitless possibilities in terms of design and functionality. From elegant hand-welded decorative scrolls and intricate cast aluminum knots to laser-cut monograms and modern full privacy designs, our custom gates can bring any vision to life. If you can imagine it, we can create it.

With attention to detail, our custom gates are meticulously crafted to withstand the test of time. We prioritize both aesthetic appeal and durability, incorporating a steel-reinforced skeleton into our designs for comparable strength to traditional steel gates. Choose from rectangular or arched frames to suit your outdoor space and select from options such as extended tips or flat tops to create a truly personalized gate design.

To ensure structural integrity, our gates feature a 4" center through rail with pickets, reinforcing strength and stability. Triple layer hinge supports further enhance their durability, guaranteeing smooth operation and longevity. In addition, a lifetime warranty.

Moreover, our Elite Custom Gates are made to order and typically ship within 45-65 days, making the ordering process convenient and efficient. When you choose Alumcoast's Elite Custom Gates, you can expect nothing less than elegance, resilience, and the confidence that your gate will not only enhance the beauty of your outdoor area, but also provide the security you desire.

# ELITE CUSTOM GATES



TRANSITIONAL DESIGN



ELEGANTE TRADICIONAL



MODERN APPROACH



ELITE INNOVATION

